

TECHNICAL DATA: TILTING ROTARY TABLE 82210/400

1.- Table dimensions	Ø 400 mm
2.- Plate height (Horizontal position).....	388 mm
3.- Center height (Vertical position).....	250 mm
4.- Central bore.....	Ø 52 H7
5.- Working position.....	0° / 5° / -25°
6.- Faceplate "T" slot width	Central 14H7 Rest 14H12
7.- Indexing accuracy with direct encoder RON 285C.....	± 7 "
<i>(Accuracy depends on the type of encoder)</i>	
8.- Clamping system	Hydarulic
9.- Clamping torque rotation.....	715 Nm
10.- Clamping torque tilting.....	2.050 Nm
11.- Clamping hydraulic pressure.....	80 BAR
12.- Load capacity:	
Vertical axe (Plate horizontal)	120 Kg
Horizontal axe (Plate vertical)	60 Kg
13.- Nominal torque.....	2.000 Nm
14.- Recommended motor.....	12 Nm / 1160 rpm
15.- Total reduction.....	180/1
16.- Flatness of plate turning.....	0,025 mm
17.- Perpendicularity of plate turning.....	0,025 mm
18.- Concentricity center bore.....	0,015 mm
19.- Weight (without motor).....	525 Kg

