

TECHNICAL DATA: HORIZONTAL/VERTICAL ROTARY TABLE 81660

1.- Table dimensions	Ø 660 mm - Ø 800 mm
2.- Plate height (Horizontal position).....	320 mm
3.- Center height (Vertical position).....	600 mm
4.- Central bore.....	Ø 80 H7
5.- Working position.....	Horizontal/Vertical
6.- Faceplate "T" slot width	Central 18H7 Rest 18H12
7.- Indexing accuracy with direct encoder RON 285C.....	± 7 "
<i>(Accuracy depends on the type of encoder)</i>	
8.- Clamping system	Hydarulic
9.- Clamping torque.....	4.000 Nm
10.- Clamping hydraulic pressure.....	80 BAR
11.- Load capacity:	
Vertical axe (Plate horizontal)	2.500 Kg
Horizontal axe (Plate vertical)	1.000 Kg
12.- Nominal torque.....	6.500 Nm
13.- Nominal speed.....	5,55 rpm
14.- Recommended motor.....	22 Nm / 2000 rpm
15.- Total reduction.....	360/1
16.- Flatness of plate turning.....	0,020 mm
17.- Perpendicularity of plate turning.....	0,020 mm
18.- Concentricity center bore.....	0,015 mm
19.- Weight (without motor).....	990 Kg

